

2

| | | | |
|--------------------------------|--|---------------------|--------|
| DART AEROSPACE LTD | | Work Order: | 18575 |
| Description: Saddle Kit | | Part Number: | K10003 |
| | | Qty: | 4 |

| Step | Location | Procedure | By | Date | Qty | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
|------|--------------|--|-------|-------------|-------------|-------|----|-------|----------|--|---|-------|--------|--|---|-------|--------|--|---|-------|--------|--|---|-------|--------|--|---|-------|--------|--|---|-------|--------|--|---|-----------|----------|--|---|--------------|------------------------|--|---|-------|-----------------------|--|---|---------|------|--|----|--------|------|--|---|---------|------|--|----|------------|--------|--|---|---------|--------|--|---|------------|--------|--|----|-----------|--------------------|--|--|--|--|
| 1 | EXPEDITING | Issue Work Order | LD | 03.01.06 | 4 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 2 | EXPEDITING | Photocopy blue file and type labels per PPP K10003 Change 002-003 03.01.06 WK 03 LG. | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 3 | STORES | Pick: <table border="1"> <thead> <tr> <th>Qty</th> <th>Part Number</th> <th>Description</th> <th>Batch</th> </tr> </thead> <tbody> <tr><td>16</td><td>D2570</td><td>Bushings</td><td></td></tr> <tr><td>1</td><td>D2571</td><td>Saddle</td><td></td></tr> <tr><td>1</td><td>D2572</td><td>Saddle</td><td></td></tr> <tr><td>1</td><td>D2573</td><td>Saddle</td><td></td></tr> <tr><td>1</td><td>D2574</td><td>Saddle</td><td></td></tr> <tr><td>2</td><td>D2876</td><td>Spacer</td><td></td></tr> <tr><td>2</td><td>D2877</td><td>Spacer</td><td></td></tr> <tr><td>1</td><td>D2968-041</td><td>Tow Ring</td><td></td></tr> <tr><td>1</td><td>D205-641-011</td><td>Grd Handling Wheel Kit</td><td></td></tr> <tr><td>4</td><td>D2747</td><td>Socket Head Set Screw</td><td></td></tr> <tr><td>8</td><td>AN4-51A</td><td>Bolt</td><td></td></tr> <tr><td>16</td><td>AN4-6A</td><td>Bolt</td><td></td></tr> <tr><td>8</td><td>AN6-12A</td><td>Bolt</td><td></td></tr> <tr><td>32</td><td>AN960JD416</td><td>Washer</td><td></td></tr> <tr><td>1</td><td>AN970-4</td><td>Washer</td><td></td></tr> <tr><td>8</td><td>AN960JD616</td><td>Washer</td><td></td></tr> <tr><td>25</td><td>MS21042L4</td><td>Nut (or MS21042-4)</td><td></td></tr> </tbody> </table> | Qty | Part Number | Description | Batch | 16 | D2570 | Bushings | | 1 | D2571 | Saddle | | 1 | D2572 | Saddle | | 1 | D2573 | Saddle | | 1 | D2574 | Saddle | | 2 | D2876 | Spacer | | 2 | D2877 | Spacer | | 1 | D2968-041 | Tow Ring | | 1 | D205-641-011 | Grd Handling Wheel Kit | | 4 | D2747 | Socket Head Set Screw | | 8 | AN4-51A | Bolt | | 16 | AN4-6A | Bolt | | 8 | AN6-12A | Bolt | | 32 | AN960JD416 | Washer | | 1 | AN970-4 | Washer | | 8 | AN960JD616 | Washer | | 25 | MS21042L4 | Nut (or MS21042-4) | | | | |
| Qty | Part Number | Description | Batch | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 16 | D2570 | Bushings | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 1 | D2571 | Saddle | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 1 | D2572 | Saddle | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 1 | D2573 | Saddle | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 1 | D2574 | Saddle | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 2 | D2876 | Spacer | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 2 | D2877 | Spacer | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 1 | D2968-041 | Tow Ring | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 1 | D205-641-011 | Grd Handling Wheel Kit | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 4 | D2747 | Socket Head Set Screw | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 8 | AN4-51A | Bolt | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 16 | AN4-6A | Bolt | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 8 | AN6-12A | Bolt | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 32 | AN960JD416 | Washer | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 1 | AN970-4 | Washer | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 8 | AN960JD616 | Washer | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 25 | MS21042L4 | Nut (or MS21042-4) | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 4 | QC | Inspect Level 4 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 5 | STORES | Stock and Identify | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 6 | EXPEDITING | Close Work Order Inspection Level 21 Cost / part: | SP | 03-01-06 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |

| Rev | Date | Change | Revised By | Approved |
|-----|----------|---|------------|----------|
| D | 00.06.26 | Added revisions per new dwg K10003 rev.A (ECN 296) | EC | |
| E | 00.11.09 | Added AN960JD1016 and D2707-041 to the pick list | EC | |
| F | 01.09.24 | Removed paper work and labels. | SM | |
| G | 01.11.29 | Added paper work and labels | SM | |
| H | 02.04.11 | Added D2968-041 tow ring Change 002 | NG | 02-04-11 |

RELEASED

02/04/11

| Work Order: | | WORK ORDER CHANGES | | | | | |
|-------------|------|--------------------|----|------|-----|-----------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Manuf / Design Mgr | Approval QC Inspector |
| | | | | | | | |
| | | | | | | | |

| NCR | | WORK ORDER NON-CONFORMANCE | | | | | | |
|------|------|--------------------------------|--------------------------------|--|----------------|---------------------------|------------------------|--------------------------|
| DATE | STEP | Description of NC section A | Corrective Action Section B | | Sign & Date | Verification Section C | Approval Design Mgr | Approval QC Inspector |
| | | | Initial | | | | | |
| | | | | | | | | |
| | | | | | | | | |
| | | | | | | | | |

PAR#:_____ Fault Category:_____ DQA:_____ Date:_____

QA: N/C Closed:_____ Date:_____

Job Costing Report

Dart Aerospace Ltd.
Hawkesbury

Jan 02, 2003
04:11 pm

Work Order No : 0018575
Project Name : *K10003
Project For : week 302
Work Order Type : Main
Main WO Number :
House Part Number : *K10003
Description : D205-634-011 Saddle Kit
Manufactured : Yes
Amount Req'd : 4
Amount Done : 0
Start Date :
Est Finish Date : 01-09-03
Act Finish Date :
Drawings Req'd : No
Ok for Approval :
Approval Rec'd :

Department Code:
Burden Flags : NNNNNNNN
WO Status : Open
Invoice State : Not Invoiced
Invoice Date :
Invoice Number :
Invoice Amount : 0.00
Order Entry No :
OE Value : 0.00
Est Margin : 0.000%
Actual Margin : 0.000%
\$0 Posted to Finished Goods

| | Estimated | Actual | Var. % | Posted | To Post |
|---------------------|-----------|--------|--------|--------|---------|
| Material Cost : | 0.00 | 0.00 | 0.00 | 0.00 | 0.00 |
| Engineering Hours : | 0.00 | 0.00 | 0.00 | | |
| Engineering Cost : | 0.00 | 0.00 | 0.00 | 0.00 | 0.00 |
| Production Hours : | 0.00 | 0.00 | 0.00 | | |
| Production Cost : | 0.00 | 0.00 | 0.00 | 0.00 | 0.00 |
| Packaging Hours : | 0.00 | 0.00 | 0.00 | | |
| Packaging Cost : | 0.00 | 0.00 | 0.00 | 0.00 | 0.00 |
| OverHead Hours : | 0.00 | 0.00 | 0.00 | | |
| OverHead Cost : | 0.00 | 0.00 | 0.00 | 0.00 | 0.00 |
| CNC Hours : | 0.00 | 0.00 | 0.00 | | |
| CNC : | 0.00 | 0.00 | 0.00 | 0.00 | 0.00 |
| Misc. Hours : | 0.00 | 0.00 | 0.00 | | |
| Misc. : | 0.00 | 0.00 | 0.00 | 0.00 | 0.00 |
| Burden : | 0.00 | 0.00 | 0.00 | | |
| Total Cost : | 0.00 | 0.00 | 0.00 | | |
| Margin : | 0.000 | 0.000 | | | |
| Selling Cost : | 0.00 | 0.00 | | | |

| | Estimated | Actual |
|--------------------------|-----------|--------|
| Labour Hrs/Amount Done : | 0.00 | 0.00 |
| Profits/(Loss) : | 0.00 | 0.00 |